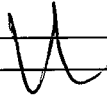
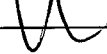


Date: Monday, 02/06/2008 1:27:52 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D3183-042
<b>Job Number</b> : 39635	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : REWORK30
<b>This Issue</b> : 02/06/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : DISASSEMBLE
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 00015	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 09/06/2008 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

2 X D3183-042 B36736

DISASSEMBLE AND RESTOCK

4 X D3183-045 B36638

2 X D3183-2 B36736

4 X DISCARD D3121-21 B37478

ADJUST ACCPAC.

SP 09/06/02 (2)

PE 9/6/2 (2)

2.0	D3183042	Bracket Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bracket Assembly

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

02/06/03

Job Completion



U 08-06-02

Date: Monday, 02/06/2008 1:25:57 PM

User: Linda Lacelle

**JOB HISTORY : DETAIL**

<b>Job Number</b>	: 36736	<b>Customer</b>	: Dart Helicopters Services
<b>Estimate Number</b>	: 12454	<b>DWG Name</b>	: BRACKET ASSEMBLY
<b>Purchase Order #</b>	:	<b>Part Number</b>	: D3183042
<b>Complete Date</b>	: 05/03/2008 1:28:27	<b>DWG Number</b>	: D3183 REV C1
<b>Rev.</b>	: C1		

<b>DUE DATE</b>	<b>ORDERED</b>	<b>DELIVERED</b>
05/02/2008	4	4

<b>1.0 M174B2000X01500-17-4 SS Bar</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
17/02/2008	PARI01: Parisien, Dominic	M174B2000X01500	1.925	\$115.55	Lot # 19478 Qty. 2
<b>Subtotal:</b>	QTD:	0	CTD:	2	\$115.55

<b>2.0 BAND SAW</b>	<b>Internal Operation</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>Time(hrs)</b>	<b>COST</b>	<b>MTime(hrs)</b>	<b>Mach. Cost</b>	
17/02/2008	PARI01: Parisien, Dominic	Run	0.000	0.00	\$0.00	1.07	30.65	
17/02/2008	PARI01: Parisien, Dominic	Run	4.000	1.07	\$19.40	0.00	0.00	PROVR
<b>Subtotal:</b>	QTD:	4	CTD:	0	1.07	\$50.05		

<b>3.0 HAAS1</b>	<b>Internal Operation</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>Time(hrs)</b>	<b>COST</b>	<b>MTime(hrs)</b>	<b>Mach. Cost</b>	
29/02/2008	FOUR01: Fournier, Sebastien	Run	4.000	4.19	\$75.96	4.19	120.02	
29/02/2008	FOUR01: Fournier, Sebastien	Completed	4.000	0.00	\$0.00	0.00	0.00	
<b>Subtotal:</b>	QTD:	4	CTD:	4	4.19	\$195.98		

<b>6.0 D312121-Bolt</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
04/03/2008	LEPA01: Lepage, Monique	D312121	8.000	\$43.68	Lot # 37478 Qty. 8
<b>Subtotal:</b>	QTD:	0	CTD:	8	\$43.68

<b>7.0 D3183045-Bearing Assembly</b>	<b>INVENTORY ITEM</b>				
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>COST</b>	
05/03/2008	DUBE01: Dube, Dominique	D3183045	8.000	\$94.26	Lot # 36638 Qty. 8
<b>Subtotal:</b>	QTD:	8	CTD:	0	\$94.26

<b>8.0 SMALL FAB 1</b>	<b>Internal Operation</b>							
<b>DATE</b>	<b>EMPLOYEE</b>	<b>TYPE</b>	<b>Qty</b>	<b>Time(hrs)</b>	<b>COST</b>	<b>MTime(hrs)</b>	<b>Mach. Cost</b>	
04/03/2008	LEPA01: Lepage, Monique	Run	4.000	0.94	\$14.62	0.94	19.30	
<b>Subtotal:</b>	QTD:	4	CTD:	0	0.94	\$33.92		

		<b>TIME</b>	<b>COST</b>
	Machine Time:	6.20	\$169.97
	Labor:	6.20	\$109.98
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$253.49
	SUB-COMPONENT (SUB-JOB):		\$0.00
<b>Total:</b>			\$533.44
<b>COST PER UNIT:</b>		\$133.36	